DOG - 580-A

"INQUIRY CONCERNING THE QUESTION OF MAKING AVAILABLE THE MANCHURIAN MACRINE TOOL CO. FOR A RAPID INCHEASE IN AIRCRAFT. PRODUCTION"

(THE ABOVE TITLE IS ON THE SAME PAGE AS THE "HAH")

"To the Chief of Staff of the Kwantung Army from the Vice-Minister of War."

For the realization of the argent organization of the aircraftproduction, we want to improve the present capacity of the Mancharian
Machine Tool Co. according to the plan of utilization enclosed herewith,
and to allet a large part of its improved capacity to the production
of machine tools which are necessary for the urgent organization of the
production of air ordeances, amount tions and aircrafts in our country,
especially to the production of special machine tools for mass production,
which are necessary for the expansion of the factory in the "Nissan" MotorCar Co. Manufacturing Section, a main factory of amountion for aviation
automatic gun.

We ask you to take the trouble in order to realize this plan.

P.S. For caution's sake we add that the War Ministry is now streamently trying to help obtain the high-precision machine tools, expected to be supplied from Japan, to be used in munition factories in Manchuria, which are difficult to manufacture in Manchukuo because of specially high accuracy. Army Secret ASTA No. 3129.

Date 22 August 1942.

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The reason for making agait of the Mascharian Machine & Pool Co. (Manku Karaba Kiyat Kabushiki Katuba).

- Concerning aviation and ratio gua, its annualtion and atroract which now constitutes the tattlement is the production of axing mattions, from the atacteoist of making officious use of labour and materials, we confine the main nomifacturing applyment to the exected machina tools for mana production (aspectally to automate machina tools) and are attenuately trying to interest the especity of the accellent factories, Gaveragental as well as private; on the other head, bonever, the producing Separatey of machine scale in our country aloust carnot afford such production of machine houle (for the total ascent of orders given to all Castories in the anchine tool industry to Y 3,600,000,000 but the grant; namelasturing sagastty to only I (60,000,000). It this present stimulton wars allowed to persist frether, the expected plan of preparing for all a channel and manufacture would be freshabled and our gamp all assemble atrangth rould be sartously influenced. But, on the contenty, although the Handharisa Machine Tool Co. is southead with more than 600 inthe of satalworking machines yet a large past of them are the imported excellent ones ion reals it is two or these times as large as a first click suchide tool factory to Japan) to has not yet been able to develop the full ability by minufiles move reasons, for example, its geographical situation or its business and yet now has a great restove superity conspying the last key contition in the machine indestry in the sphere under the tiffuence of Japan. We ask you to utilize the full pobeatial supusiby in order to chopenate with the sunit production of almorate and als achieves.
- Army and Navy are competing for exclusive possession. Owing to the shortage of labour and materials, the extension of the factory is not at our disposal and on account of the continuous competition with the Navy on using the factory, there are many troubles in the way of keeping control of such factories. On the contrary, however, as regards to the Manchurian Machine Tool Co. it seems possible for the Army to continue the monopolistic utilization thereof by the reason of its geographical situation.
- 3. On the occasion of re-organization, your plan on the reform of its business prescribes to this company that it should mammfacture special machine tools for mass preduction for the Army, the Manchurian Aircraft Production Co. and the Manchurian Motor Car Co. According to its plan, the company is to carry out the manufacture of these machine tools and, therefore, as far as the kind of mammfacture is concerned, your plan will not be amended at all.
- 4. As KUBOTA Tokujiro, the president of the Manchurian Machine
  Tool Co. concurrently holds the past of factory manager of the "Missan"
  Motor Car Co. Manufacturing Section, and thus the connection between two
  companies is very tight, so that in the future the technique and experience of
  the Missan on mass production of army munitions can be reflected freely
  upon the production in the Manchurian Machine Tool Co. It would be very

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helpful to the improvement of the technical level of this company.

"The Plan of Utilization of the Manchurian Machine Tool Co. for speedy expansion of Aircraft-Freduction" (Draft)

#### 1. "Plan on Production".

The scheduled amount of manufacture is 80 machines (Y 3,000,000) for 1942. 400 machines (Y 10,500,000) for 1943 and a greater part of their orduction capacity will be allotted to the machine tools for mass production which are necessary for the extension of the Ewantung Orduance Industry Co. (Kwantung Heiki Kegyo Embushiki Waisha) (The "Nissan" Motor-Car Co., Manufacturing Section - - the name after independence) and the rest thereof to the production of machine tools, necessary for the extension of the Manchurian Aircraft Production Co., the Manchurian Motor-Car Co., and other ordnance factories.

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YEAR	ALLAMONT POR GULFOY	KIND OF MACHINE	BUNDER TO BE SUPPLIED	THE VALUE
1942. July, 1942 to Mar 1943	For the Kwantung Ordnance Co. (for the extension of the "Nisson" Motor-car Co. Manufacturing Section)	automatic machine and other machine tools for mass production	60	2,000,000
	For the Manchurian Air- craft Co. the Manchur- ian Motor Car Co. and other general ordunce factories		50	1,000,000
	Big Thomas are to the Art of Comment and Section 5, 19, 5, 1990 C. Section 6.	The total	80	3,000,000
1943 (April 1943 to March 1944)	For the Kwantung Ordnance Co. (For the extension of the "Nissan" Motor-Car Manufacturing Section)	Automatic machine and other machine tools for mass production	300	7,000,000
	For the Manchurian Aircraft Co., the Manch- urian Motor-Cer Co. and other general ordnance factories. 2		100	3,500,000
			400	10,800,000

REMARKS

At present there is no order from the Manchurian Aircraft Co. and the Manchurian Motor-Car Co. to the Manchurian Machine Tool Co.

The plan of Otilization for and after 1944 will be discussed later

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2. "Means of Cooperation on support to be carried out by the War Winistry in order to promote the goodusties".

Means to be cooperated and supported by War Ministry in order to achieve this plan are at follows:

- (1) "Undertaking the promotion of production and the improvement of technique by giving technical help and guidance.
- (a) The first-class machine sool makers in Japan proper shall offer designs, drawings and specifications on the machine tools for Mass Production and guide the technique of manufacturing.

Concerning this article the things already under way are as fellows:

Coaching factory		e to be put to operation	Remarks
Jeint-Stock Co. TORYO Machine Manu- Facturing Factory	Transferring of drafts of automatic turnet laths for sees production and coaching the technique on mainfacturing	Draft was already transferred in July 1942. Coaching of sechnique will be recently prac- tised.	
The "HITACHI" Frecision Machine Froduction Co.	Making a draft of auto- matic lathe for mass production	Since July 1943 under way	Sample machines shall be lent from Army Ordnance Depot

(b) "Undertaking the improvement of technique by re-training major technicians"

In well known excellent machine tool factories and ordnance factories in Japan, major technicians in the Mancharian Machine Tool Co. shall be retrained.

About this article, in the "NISSAN" Motor-Car Co. Manufacturing Section, having the first-class technique on mass production in Japan, a thorough re-training of 9 major technicians are already under way.

(c) "Undertaking the improvement of production technique by making the first-class makers to transfer major technicians and workers".

Of late we have made the Oriental Machine Co. a first class machine tool factory in Japan, to transfer 8 major technicians and 12 workers who form the main body of the re-born Manchurian Machine Tool Co.

About this matter, as the Oriental Nachins Co. is the factory affected by the Labour Adjustment Law, to have negotiated with the Welfare

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Ministry and the Naval inspectorate to come and obtain their approval.

(d) "Help to the use of P.W.s as a means of filling up vacancies"

At present the Manchurian Machine Tool Co. is extremely lacking in the number of workers for its capacity and it is most necessary to supply workers immediately.

A prompt supply of Manchurian workers is most desirable cannot be expected, the company is now planning on a large scale to use many prisoners of war as workers in the factory and we shall render every help to the realization of this plan so far as your army and Manchukuo have no objection to it. In this plan the number of Pws wanted is according to the classification of the work as follows:

THE KIND OF WORK	NUMB KR	THE KIND OF WORK	HUMB HR	THE KIME) OF WORK	HUMB
Machine Exeminer	65	Machine Assembling	2.00	Planer Operator	40
Morging Worker	30	Welding Worker	30	Shaper Operator	20
Heat Treatment Worker	25	Pattern maker	50	Milling Machine Operator	85
Seribing Werker	50	Turret Lathe oper ator	30	Gear hobbing machine operator	45
Lathe operator	220	Boring Machine oper	50	Wood worker	10
Tool finisher	100	Grinder	110	Electrical mach- ine assembling	30
Finisher	100	Drill press operator	50	Wire man	20
Draftsmen	150	Designer	80	Meahanical engineer	80

Total . . . . . . 1500

(a) "Help to obtaining of supplies necessary for machine driving".

Concerning supplies necessary for sachine driving, we hope as much as possible to be covered by the supplies allotted for expansion of production in Nanchukuo, but from our point of view, the War Ministry might supply a large part of the materials required for the machine tools destined for Japan.

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### (f) "Help of obtaining precise machine tools"

At present the set-up of the equipment of the Manchurian Machine tool Co. does not seem to be well belanced for machine-tool making; a shortage of several kinds of precision machine tools makes a bottleneck in its production and it is necessary to supply the shortage. It is, however, impossible for the Company in the future as well as at present to produce them by itself and a large part of them depend on excellent makers in Japan proper. So we shall render every help to supply these. Further, we will communicate with the military attache to the embassy in Germany so that priority will be given to the above company in obtaining supply of precision machine tools imported from Germany by order of the Company in accordance with the establishment of the government's program on the trade with Germany.

3. "Help in obtaining machine tools, expected from Jepen proper by the Manchurian Aircraft Co. and the Manchurian Motor-Car Co."

The Menchurien Aircreft Co. and the Menchurian Motor-Cor Co. have not yet given an order to Manchurian Mechine Tool Co. and at present have no concrete plan of intent. A large part of machines for equipment (especially precision mechine tools of especially high accuracy) are being indented to mechine tool factories in Japan proper.

The urgent necessity of greet many mechine tools for aircreftproduction is preferentially carried out compared with the demands from the
branch of general ordnance and expansion of producing capacity. To supply
demands from the two companies we shall make every effort, in order to
alleviate the influences, rising from the decrease of the expected production
smount of the two companies for the Manchurian Machine Tool Co.

The machine tools for milling and grinding for which the two have given orders to machine tool factories in Japan, are as follows:

The Manchurian Aircraft Co. the total 120
The Manchurian Motor Car Co. the total 260
(114 of them are lent by Army Ordnance Depot)

As the result of carrying out this clem, we might expect much contribution to supply the future demands from the two companies through the expansion of producing capacity and the improvement of technique in the Manchurian Machine Tool Co.

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Army Secret ASL. General Order first of To. 7991

Translation of Tologram

Tologram Kwan-San-Man Don/716
Dato: 9 September 1942)

"To the Vice Minister of Wer from the Chief of Staff of the Kwantung Army".

As the technician shortege in Manchuria makes it essential to use 1500 prisoners of War in the plan for utilizing the Manchurian Machine Tool Co. for rapid increase in aircraft-Production dealt with in Wo. 3,129-Army Secret ASIA, we intend to open an internment Camp and ask you to inform us as soon as possible the time of their being transferred to Manchuria and the number etc.

Considering the necessity to establish a came before winter, we wish the transfer of prisoners to Manchuria as soon as possible.

P. S. We expect to inform you of the opening of a came leter on.

Translation of Tologram.

Deto: 29 September, 1942.

"To the Chief of the Europu of Military Affairs from the Chief of Staff of the Twantung Army".

Kwentung-Steff-Menchurian Telegrem Fo. 746 Bureau of military affairs, Telegrem Fo. 1,010. Answer.

We are ready to intern about 1,500 prisoners of wer from the South
See in empty barracks at MUKDIM (PRITAYING) and intend to make the necessary
preparation for a permanent Camp this winter and to complete it next spring.

Taking consideration of such conditions, we expect you to transfer
prisoners of war as soon as possible.

Control Department on the treatment of prisoners.

(Penciled remark) We will send you the detailed indication when the POWs are temporarily accommended.

Due to the incident at Lisbon, for the present 500 POWs from Phillipine and 100 from Norce are expected. (YASUDA)

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W.D. U. No.

I.P.S. No. 580-A.

#### Statement of Source and Authenticity

I, Kaneo Ishibashi, hereby certify that I am officially connected with the Japanese Government in the following capacity: Corresponding Secretary, 1st Demobilization Bureau, and that as such official I have custody of the document hereto attached consisting of 17 pages, dated 21 August, 1942, and described as follows: Correspondence from KIMURA to Kwantung Army re Illegal Employment of prisoners of war. I further certify that the attached record and document is an official document of the Japanese Government, and that it is part of the official archives and files of the following named ministry or department (specifying also the file number or citation, if any, or any other official designation of the regular location of the document in the archives or files): War Ministry.

Signed at Tokyo on this

/s/ Kaneo Ishibashi
Signature of Official

3rd day of October, 1946.

SFAL

Witness: /s/ Torakichi Nakamura

Official Capacity

## Statement of Official Procurement

I, 2nd Lt. Eric W. Fleisher, 0-935000, hereby certify that I am associated with the General Headquarters of the Supreme Commander for the Allied Powers, and that the above described document was obtained by me from the above signed official of the Japanese Government in the conduct of my official business.

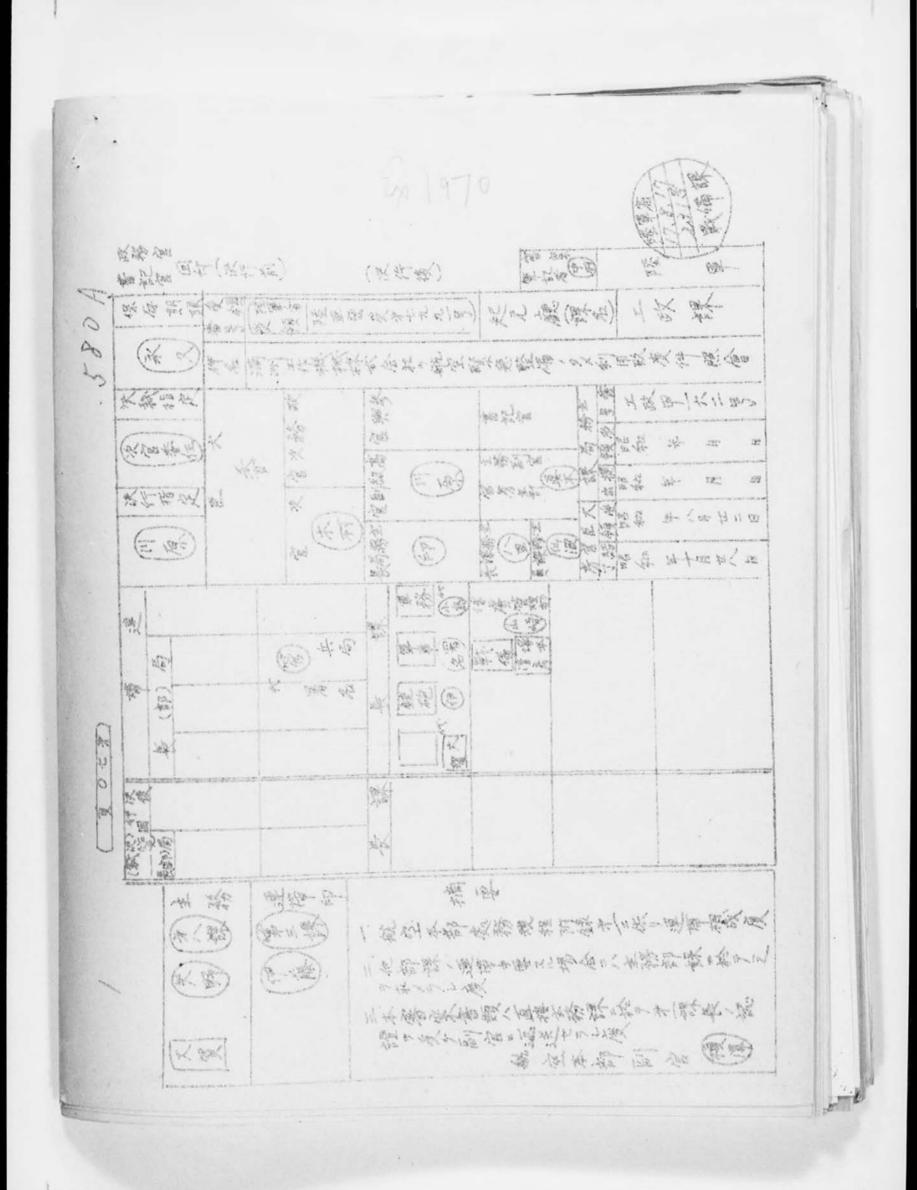
Signed at Tokyo on this

/s/ Bric W. Fleisher, 2nd Lt. AUS

Erd day of October, 1946.

Investigation Division IPS
Official Capacity

Witness: /s/ Henry Shimajima



J.

松見不許舊受民人名而為問題後照會之生者同一一大作我所一生意一生也可以為我一年其一工作我所一生意一生者或友一件其軍一一日在我所一位官用日初院澤東一主力生養工物多少一工於十八花至所思、原禁姓就主我一家是愛衛一次軍工人被被於外會知與在提升人為題之其一大部一題內外被被於不管一次原一人人對做好不可一是不同內

り許校えてき、付着を申添う 国難すいそ)とはそへ所軍省ら松子極力之の取得(年」有後人指送了要又でもニシテ商川回っかう生産を経済を与るるところでは問しなり生産を一般の国のなっては被後で見任任何原本の上為一針日別行、精治の工作代極

陈臣感等三二十九日日 原和格古年八月五成日

福里你旅旅於大會門有聖匠一出田

如一日下軍等前部衛工展大一路路了構成分了心松空用機関 仍及同罪禁止既至城一图以下八部務、首於付一照奉的 译用一层如了了一生意設備一生体了多数生產用車 門工作機械(符)自動工作機械)上>一智民魔奏大工場 アシア終意後なり、実施センメンシアルチ一面現在国内 H你機能出產令人右工作機能一生在三個少學以終力能 入·管無三少下(五作機械工業食工陽平特受註額總計 三十五處園、村ン年生産力的日處園)現状一個推移で X中所則一般空於惡得樂整備,首因姓称之意了人 素事就受験力」質大力學題の一個ハントスの在月光ラリー 於了1個至1分級依依於會於公一級係施旗人OOUL 題二然下了過年八衛人廣奏之作孫械于有人(現僕 三於于本部一流工作機械工場、一万至三倍、相当之と一方了 又從亲言他被的関係或以答業上一種田軍了了未久全 能力了能揮一一傳出至了人合商其大十八生產餘力了有 シアリテ、実、日本勢力图機械工業、松は最後機能的地 来うらとアリ今下全能力了選手と下到下最大,急務

ひ 大年十一、 の 大年十一、 在 日本家庭就在金田のもついる様、指着十一年からして

初用了維持、今月に可能性でして、、 工作機械状分量は一种などの以前的国係工作軍、福占的 下指導工法分了否、努力了要ストテアンで、例との一方と一次之間則如けする十十分、下了又利用工作軍上終始該合了生シアリ 取得一款送了了一次天竟有、等落道之為察己之之

南等人奏軍方針一個軍人奏化了生之之人又門三個軍人發化之子十八月以下生在機種二人人人與其一個八分數生在用車機是一個一個一個一個一個一個一個一個一個一個工作機械網生在一為一十八十八四月一個作為機關一生在一為一十八十八四月一次照過學送來不會在一個打分妻例對果網一八軍及属門一二、改組際等有一同行分妻例對果網一八軍及属門

一角長月東在之下了下旬西在門連絡極大戶民好之戶機問在東京軍事也工門工房人工有工作者為以日在日前以即軍犯工門工場一四個門工作機械林武會紅在長久原因為次即八概空用

粹東日產白衛自部軍如工部工作三於十八軍一衛品多数生産二 り自由三反映センノタテ門社、技術水準向上一個の 関え技術経験了商州工作機械林式會は二地元生産三 Kタロトサシャルナラインド

孫別然以數雇一分不福里上在旅飯茶具會在坐用戶(本)

一年本年年 生產療定八廣應九年度八〇意(三百萬圓)、廣應十年 英田〇〇至三(1十五十年間)十少了能力一大部八明本 失唇工業來成会社(日產自動車,有不會社如工部工場 獨立後、各族一樣だいが事という数生者用工作機械 11 松子之也一部八届川龍行機繁落株於念於馬門 自動車探示會社並了他兵器構艺用工作機械一生

A	# THE	兵然同食	撰 華	灰鉛高點	食 額
hal	明和ナセュナ とり水管ベル 年 変	人都工場标名所 (日產日動車仍) 南東矢祭甲	>~他分数生自動機械及		1,000,000
		一般失居工場所属 明月朝軍及月河州 前川発行機、		। ० मक्षम	1000'000
		1 th our with 1 th Till		CO HOPEN	111.000.000
	明朝十八年四日	只用 (五部工學校元) (日產自動車班) (南東矢器甲)	屋用工作旗了,他多数生白,剑横城及	11/00 miles	4.000,000
lut	1 = + 4 74 11/3	原 與 安 卷 五 傷 所 尚 前 例 有 動 事 用 衛 別 先 我 介 機 ,	存	100 Halford	M. M00,000
		Ana		BOOMEN	10.1400,000

在一台ツ

四基斡放所有一年訓練一依一夜俯一向上了圖儿了上 本印香名一傳奏子在機械工場故矢巷工場一於于 南州工作機械一巷幹技術者一再訓練了実施人

में अंदोर में की	香香子る原	英格	并屈	痛 松
<b>森央倉日</b> 社	工作技術一指導作圖西一續演並为レット被盤一類多数生產用自例	五作及所面人簿海	一百草	
日文構模林大會江	一謂 製灰 被 盤 一般 計圖面 多數生 至用自動	月 · 東	です。こまして月	ラーが見與ス隆軍失居既見失居原見本機械が

B内地,於大心一流工作棒械業者可多数生產用工作 機械一图之化設計圖面、工作圖面具機度也少以化工夫二 工作技術一指着于了為十少了 本項三関之號 "実施甲、モノ在、如子

·及你指導·展→生產·促進、校衛、向上了圖20十

本計度達成の大陸軍省一於于南の震的セントスルる項

PURL: http://www.legal-tools.org/doc/f2a843/

人生產被衙一向三月團 20一門四月一門四月一門四四三門四四日一門四四三門 奏者有不管我的訓練了真實及所有之常成的訓練了笑格可了了一樣一大學或的訓練了笑格可了了一個一個一個一個一個一個一個一個一個一個一個

妻節工員下一名子養養のアノタリンをの上ろりと見るとなる、工場の心東洋機械被大會社可以要節被所有人為、養殖人人以不不行一流工作被機便至生後心トン下不行一流工作機械

衛州国三於于及衛士共久以右科亞人矣理之間必得以替務者上之于克益利用及內計書中心已要原本生致其下七世是一十七日草至生生其下七年是人之是難不出鑑之同於人人規模三律書了了實務者在足之工以及其之之之之之之之之之之之之之之之之之之之之之之之之之之之之之之之之之之以等務者数高之人門答為之之之以為為人之則以可以所有其其以以所以可以所有其其以

內運轉資料,周己機即 運轉資於一門》不以衛州国生産城克用為具有了了无 極力此当也了人人有望えに处十七十野日供給同工作旗械 一里睡,沒具有一大部八麼軍省三於三配本之化天友障十年 在思見十二

1891	0回人 數	1281 (841	0000数	W TO	員数
機械榜查工	よる人	旅展留刊十	1004	体型片	Box
题 十	11/0	添茶儿	10	四十里	110
教處理工	11 14	<b>** 新</b> H	110	LWEKH	(4
Bin 185 H	nd o	475×H	11/0	趣智人	百叶
旅館工	11110	A SEH	110	H. ×	10
<b>十里、在</b> 711	100	12 Mat 11	110	管見は立工	11/0
# 11 14	100	长一分群五	40	宮の密機工	11 0
数圖手	- 1 HO	金田子	<0	機械及所者	10
				the 1	五〇〇人

A 學心限一葉的人 か、一部、有同社計量、作業計学者及後本等員数左 今年十八年八月十八日十重員、清五七年奏成二屆門工作機械,故衛八工作機械,教造上現在少人之子的八样處立作機械,取得在少人之子的八样處之作核林,取得敢好

於了隘路了構成シアリシラ神だスと、少要了ルモ現在へ合、ないない好成了為シ非ス若干種類、精管工作機械、

夏後とうちといり、日下「東台」をラスルーやナキモノて印ラの海将東共同社一だ三日割をスルコト不可能ニシー「内地

廣奏考書者一里門業者は依存又化一地下干モノ大部門

ちょうルテルテラカ取得し付地力機切る

同社學能一緒發工作機械一取得三南分子八在短武官院局村衛衛衛衛衛衛衛衛衛門門一成立一件已經愛国了り輸入又八十

連絡一上将一個失光的一笑施之心如人考慮又

三篇門院广機及原洲自動車雨社一內地依存工作模械

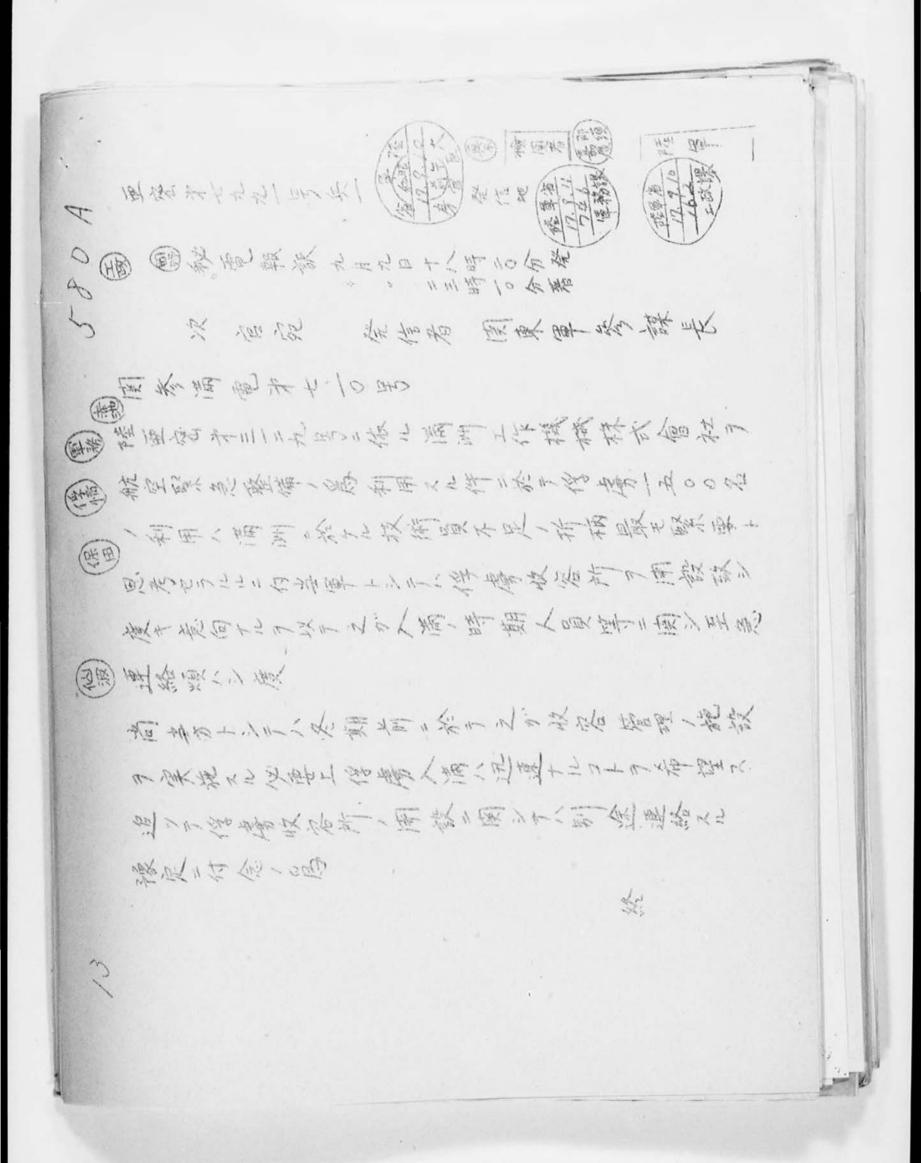
一致得輕旅

為後、衛をできとうとり高度、衛を工作機械、人がの地工作員なの発性計画了有シ非スツノ教衛甲機械(特一機械が対対大大心発性う為シタルコトナク又現在二松子子衛門衛行機及前州自動車両在、天二然来高州工作

580 A

·顾匠川在旅旅府一百少 衛有右屆前一回戶出戶旅城上路,女少旅就中一抄巡往

破置シ大トルナーアルラン 及併同と一体ートを同社-今後二等事元足三員数元 但ン本行馬-実行」を手所所一所所所以



的 张 震 局替十九、 与、 11 当 IN TO HE EN THE THE IN THE THE A BUT KENTETIK 357 户無城福·西兴 h B长 m TO 1010 THO K 南京学療的一五日日及八股数又卷天(此大智)一宜夫當三 機政器へ道衛うとなって、その本政院教養八本年本教 年的一病痛止死以是婚的失力以打除成治一自止心症打 月以下侍房一道教八至悉実施也了人人 為下等者於被後,則以中民報一全國,因以指不下一度 ニストソンガタ根の様か 

祖 路 鄉

國際 衛 築 節 第 號

株式會配 n 信空緊急監備ノタメ河岸強度体照會ノ支七年/凡月廿畝日附、下記匿名、記子結別工作極党レタル、十七頁3リ成ル、千九百四十二年/昭和格モノナルコト、竝二談官吏トシテ余ガ茲ニ孫附セラ農局文警談及員トシテ、日本政府ト公的開係二在ル泉、石福家館へ会ガ下記ノ資格ニ於テ、卽ヶ第一億兵強のと公正二國スル監問

**ノ応視所在ノ公式名冊ラモ停記スペシ) 随草信題又ハ引用、真ノ他公式を類叉ハ窟ニ於ケル該文書及と徳ノ一部ナルコトヲ證明ス。(害シアラバ癥香ルコト、益ニ右ガ下記名電ノ省叉ハ部局ノ公式管領奈ハ夏ニ孫附ノ記録及と文章ガ日本政府ノ公文管ナ李入保管ニ任シ唐ルコトラ茲ニ訟問ス。** 

# **华克国四十六年/昭和二十一年/十月三日**

企式入手二四天从回日

り入手シタルモノナルコトラ並二配明ス。名ノ文書へ余方公部上、日本政府ノ上記号名官吏ョ軍官協司令部二記領アルモノナルコト、位二上記恩余、2点、Lt、Brio W. Pletaber(、余方司合国党高党

华九百四十大年/昭和二十一年/十月三日

東京二次子语名

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积入积入约图都设 Investigator I,P.S.

Henry Shimajima